United Process Valves

Tradition Innovation Commitment

VR Series

VESSEL & REACTOR VALVES

RISING DISC VALVES

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HISTORY & MILESTONES

2023 — June 2023, the Strahman Valves France management team acquires Strahman Valves France and Strahman MGS. Name is changed to Strahman United Process Valves.

Strahman United Process Valves
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2019 — Feb 2019, Strahman Valves France acquires MGS in Vaux Sous Aubigny. Name of this add on company becomes Strahman MGS.

Strahman MGS

2004 — Strahman Valves Inc USA, founded in 1921 acquires MG Process Valves. Name is changed to Strahman Valves France.

Strahman VALVES France

2000 — Original French founders acquire the company from Fetterolf Corp. USA Name changed to MG Process Valves.

MG PROCESS VALVES
The answer!

1998 — MG-Fetterolf moves into a new constructed building in Mery, France.

1992 — Name change to MG-Fetterolf after acquisition by Fetterolf USA.

FETTEROLF

1986 — MG Industries is founded by two French partners.

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CRUST BREAKING BOTTOM OUTLET VALVES

Code: **VR4M-VR6M**

Rising Disc Valves

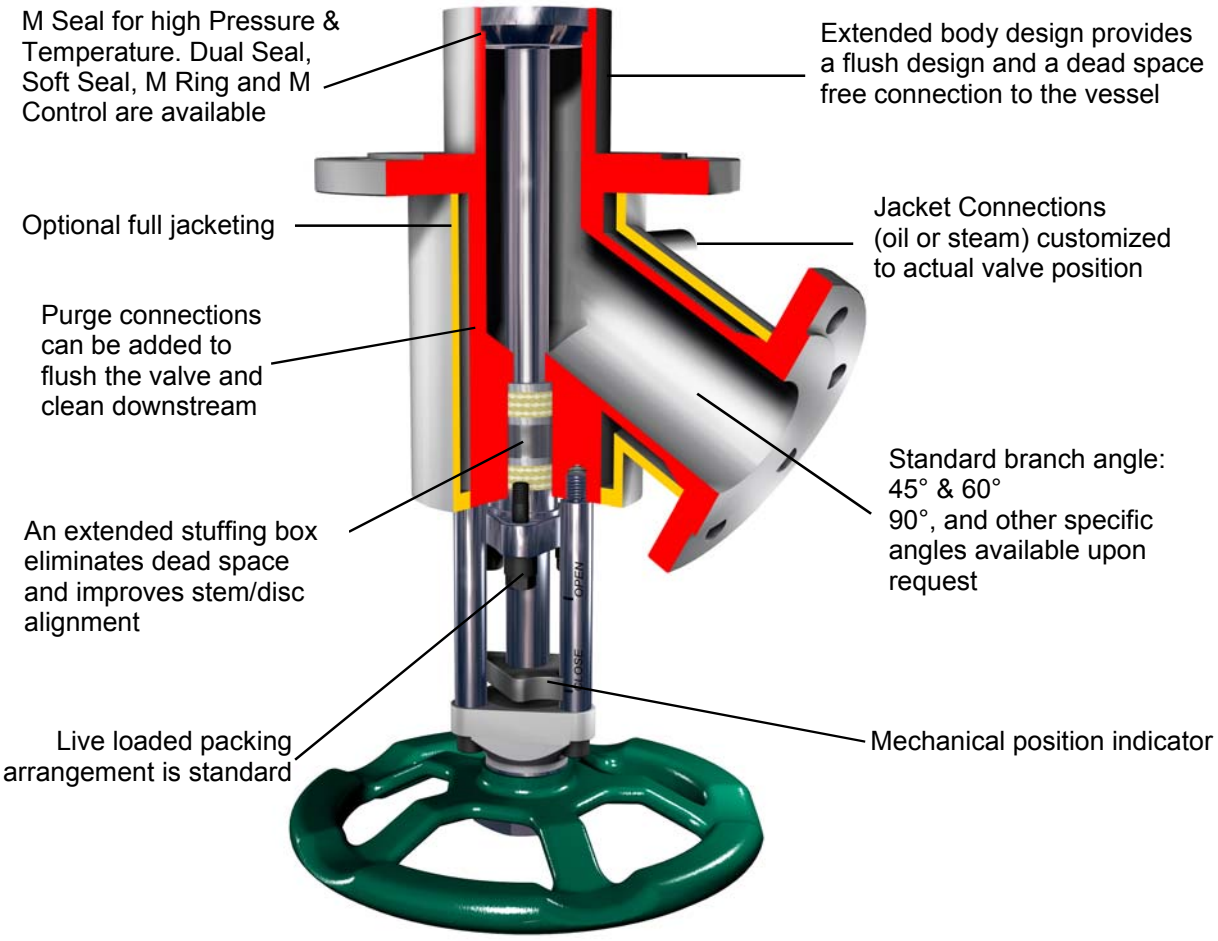
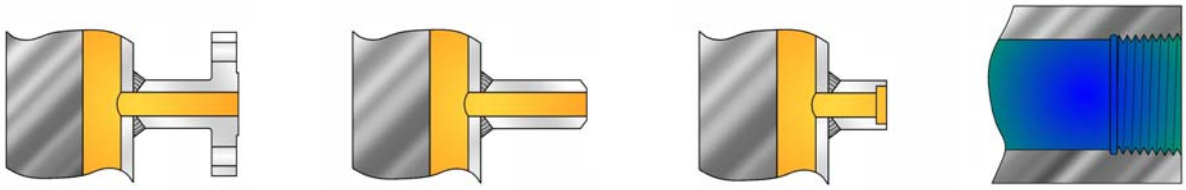


Fig. 042D

JACKET CONNECTIONS



Flanges ANSI,DIN,JIS

Butt Weld

Socket Weld

Threaded connections NPT & BSP

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United Process Valves Rising Disc design is a bottom outlet valve. When opening, the disc rises into the vessel or reactor to break through any crust or solidified material to facilitate draining.

United Process Valves are available in a choice of options including material of construction, sealing systems, actuators and customized or standard connections to piping. Other specific features are full jacketing, valve tangentially positioned to process pipe or additive injection.

Typical applications: Draining of low viscosity products.

BODY ARRANGEMENTS

United Process Valves has two Rising Disc styles available:

- Figure **040** for large valves and low pressure applications. Uses a fabricated pipe or cast body design
- Figure **042** for small valves and high pressure applications. Uses a bar stock body design

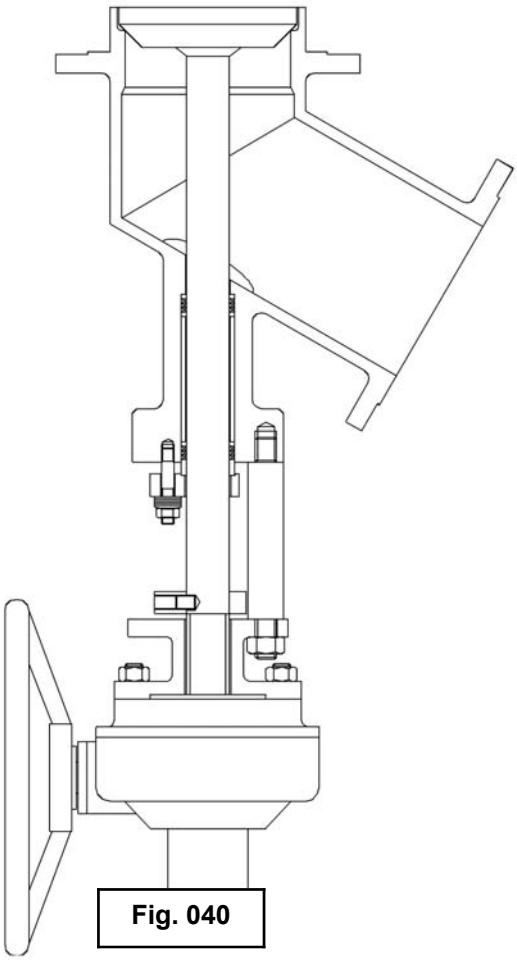

Fig. 040

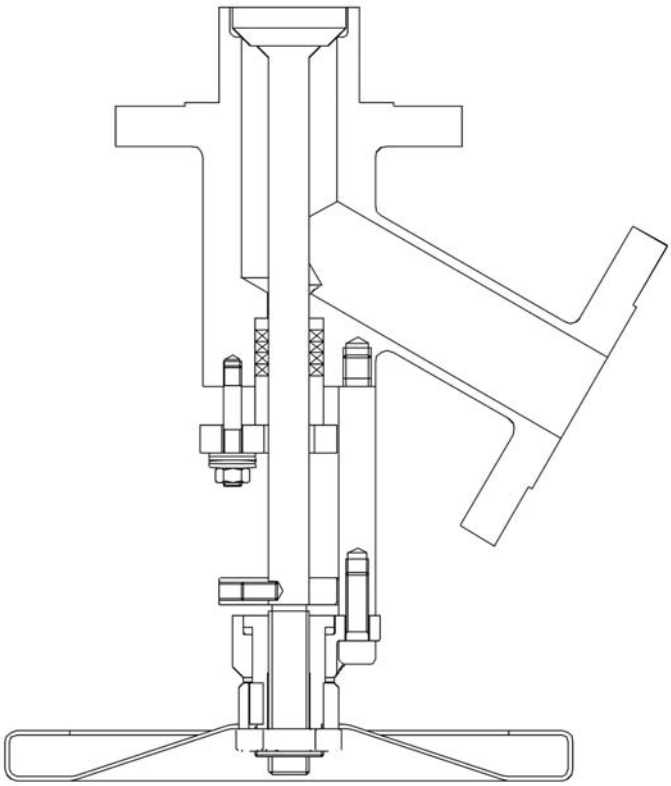

Fig. 042

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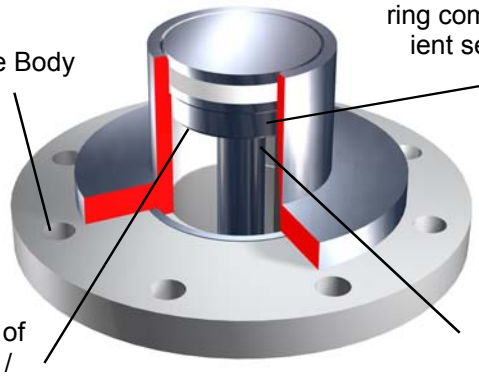
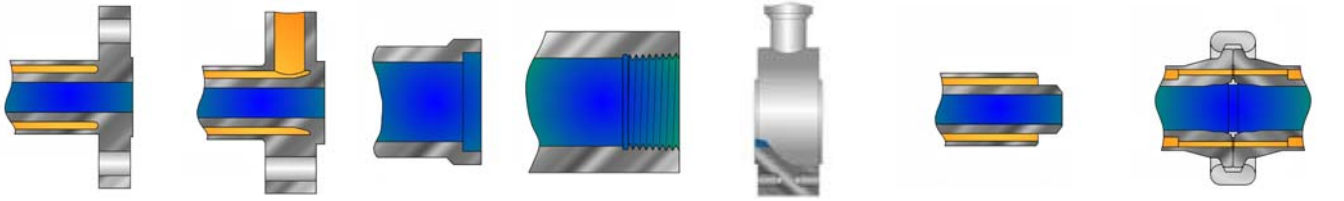
DUAL SEAL DISC & DISMOUNTABLE SEAT

As an option the body seat can be dismountable. This is an attractive option when the process is corrosive during the reaction. Parts directly in contact with the process (seat and trim) are made of sophisticated alloys while valve body and piping are fabricated from regular materials



LINE & BRANCH CONNECTIONS



Flanges ANSI, DIN, JIS | Heated Flanges | Socket Weld | Threaded connections NPT & BSP | Studded Ends | Butt Weld | Fast Bolting Union Graylock Securamax

ACTUATION OPTIONS

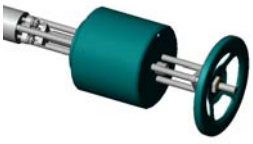
Hand Wheel

Bevel Gear

Electric Actuator

Air Motor

Double or single acting Air Cylinder



Double or single acting Air Cylinder with Safety Hand Wheel

Double or single acting Air Cylinder with side mounted Safety Hand Wheel

Hydraulic Cylinder

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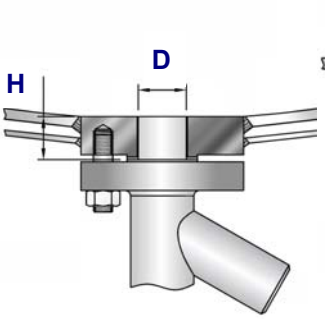
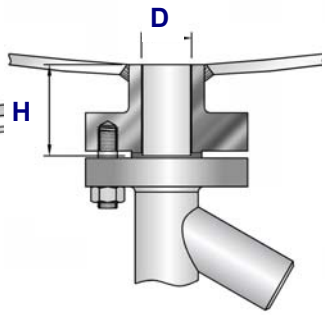
VESSEL CONNECTIONS

To connect valves to existing vessels or reactors, there are two possibilities: a nozzle or a pad connection. In both cases, the customer must specify the following vessel connection details: « **D** » (inside diameter), « **H** » (height), **DN** (nominal size), **PN** (pressure rating) and connection **standard** (ISO, ANSI, DIN, etc.). To eliminate retention areas radius « **R** » can be specified for optional contouring. For new projects United Process Valves can supply valves with easy-to-fit standardized pads that are ready to be installed.

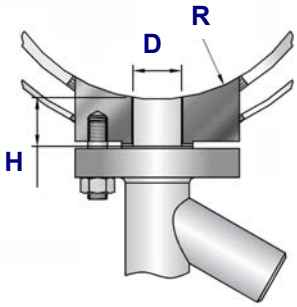
Vessel Pad



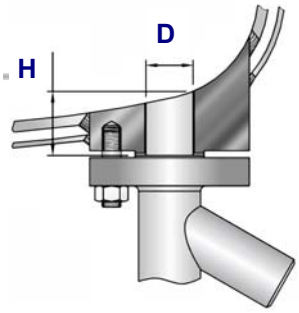
Vessel Nozzle



Pipe Assembly Pad



Custom Vessel Pad



RANGE DEFINITION

VR Manufacturing Range	PN 10	PN 16	PN 20– 150 lbs.	PN 25	PN 40	PN 50 300 lbs.	PN64 400 lbs.	PN 100 600 lbs.	PN 150/ 160 -900 lbs.	PN 250 -1500 lbs	PN 320	PN 420—2500 lbs	PN 630 –4500 lbs
3/8”- DIN10													
1/2”- DIN15													
3/4”- DIN20													
1”- DIN25													
1 1/4”- DIN32					Fig. 042								
1 1/2”- DIN40													
2”- DIN50													
2 1/2”- DIN65													
3”- DIN80													
4”- DIN100													
5”- DIN125													
6”- DIN150					Fig. 040								
8”- DIN200													
10”- DIN250													
12”- DIN300													
14”- DIN350													
16”- DIN400													
18”- DIN450													
20”- DIN500													
24”- DIN600													

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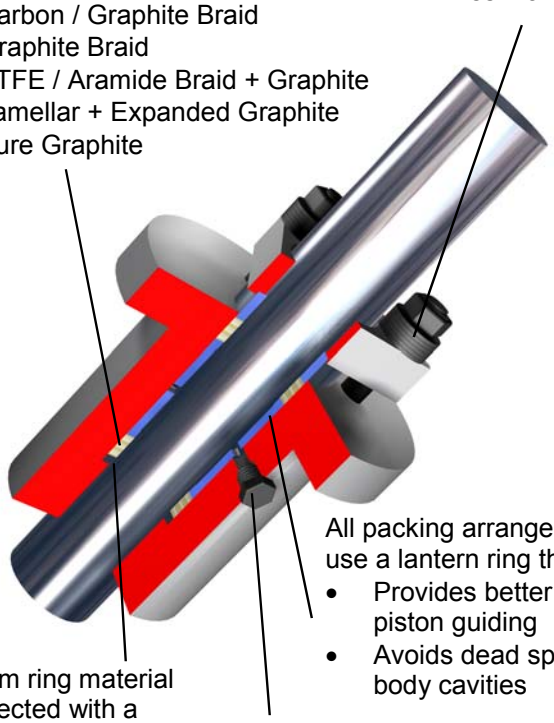
PACKING DEFINITION

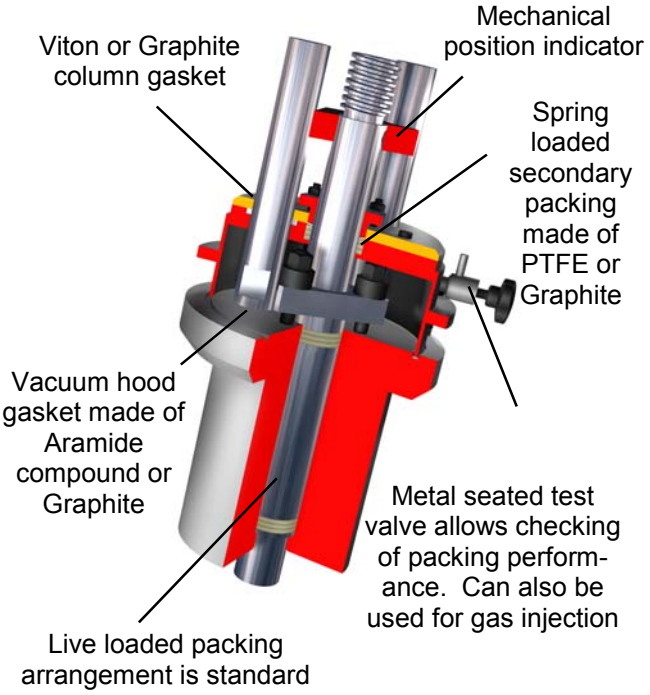
Typical Packing Materials:

- PTFE
- PTFE / Aramide Braid
- Carbon / Graphite Braid
- Graphite Braid
- PTFE / Aramide Braid + Graphite
- Lamellar + Expanded Graphite
- Pure Graphite



VACUUM HOOD

For valves on full vacuum service United Process Valves offers a special **vacuum package** that maintains tightness to atmosphere. Valves with this package are usually equipped with an **M Ring Seal** design as process sealing. The system uses a replaceable aluminium or nickel seal ring and provides high vacuum performance. This special **vacuum package** provides zero leakage between atmosphere and process.



STANDARD PAD GASKET RANGE

PTFE
Aramide / Nitrile
Carbon / Aramide
Laminated Graphite
Laminated Graphite / 316
Spiral Wound 316L / PTFE
Spiral Wound 316L / Graphite
Spiral Wound 321 / Graphite
Spiral Wound Inconel / Graphite
Spiral Wound Titanium / Graphite
Welded Lips
Metallic O Ring Helicoflex Gasket Aluminium/316
Metallic O Ring Helicoflex Gasket Nickel/Nimonic 90
316L RTJ
Nitrile O Ring
EPDM O Ring
Silicone O Ring
Fluorocarbon (Viton) O Ring
Silicone FEP Jacketed O Ring
Perfluoroelastomer (Kalrez) O Ring

Valve Coding System

V	R	4	M	B	J

V Vessel Reactor Valves

P Piston
D Disc
R Rising Disc
A Accessories

4 45° Branch Angle
6 60° Branch Angle
9 90° Branch Angle
S Straight
$ Special

S Soft Seated
M M Seal
C M Control
D Dual Seal
R M Ring Seal

B Extended Body
P Extended Plunger c
D Dismountable Seat
$ Special

J Jacketed
- Non-Jacketed

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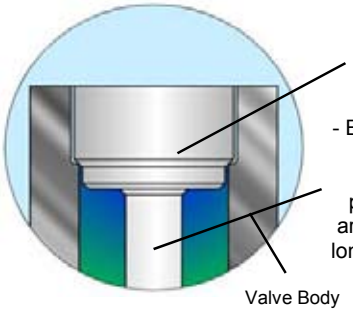
SEALING SYSTEMS

M Seal- This sealing system offers a wide range of material combinations selected to create a differential hardness between body and plunger seat. The maintenance friendly design of the **M Seal** system provides long & reliable valve performance and is suitable for almost all process conditions.

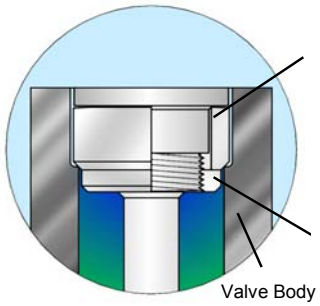


Greater hardness on body seat assures that wear occurs on piston first
- Easy maintenance is key

Solid Disc/Stem design provides the geometrical arrangement that ensures long-term sealing performance

Temperature
Min: -200° C / -330° F
Max: 815° C / 1500° F
Pressure
Max: 630 bar / 9000 psig

M Ring Seal- The **M Ring Seal** is also based on a differential hardness between the body and the piston surface. The replaceable metallic seal ring made of aluminum, nickel or titanium provides excellent sealing performance especially in applications that combine full vacuum and temperatures above 200° C.

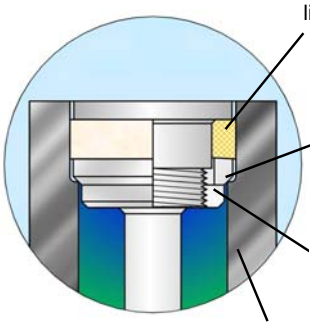


Resilient metal ring seals between the body seat and disc and provides high performance sealing for vacuum and high temperature applications

Locking nut is secured by a tack weld

Temperature
Min: -200° C / -330° F
Max: 450° C / 840° F
Pressure
Max: 250 bar / 3550 psig & full vacuum

Dual Seal- The **Dual Seal** is a unique double sealing system that works like a piston operating within a cylindrical seat. Unlike other designs, the secondary resilient seal ring is mounted on the piston and will expand after metal to metal contact of the primary seat ring. The design provides a true metal to metal seal in case of resilient seat failure.



A secondary seal ring is made of resilient material like PTFE, PTFE glass filled

The primary metal to metal seal ring compresses the secondary resilient seal ring

Locking nut is secured by a tack weld

Temperature
Min: -50° C / -60° F
Max: 200° C / 450° F

Pressure
Max: 250 bar / 3550 psig & full vacuum

TECHNICAL & GENERAL INFORMATION

Design Code & Construction

- Design standard compliant with ASME B16.34
- International standards include ANSI, DIN, JIS, API etc.
- Wide range of material selections including carbon steel / stainless steel / Titanium / Hastelloy / Duplex / Monel / Tantalum / Zirconium
- Fabricated, cast, forged and bar stock designs
- Combinations of fabricated, sand and investment casings, and bar stock available

Surface Finish

- For polymer applications, Strahman recommends a surface facing of 300 (Ra 0.4) for all parts are in contact with the medium

Quality assurance & testing

- ISO 9001 compliant
- PED / ATEX / CE marking
- ISO 15848 1 & 2, low emission testing and certification available
- Standard testing procedures

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United Process Valves products include:

PISTON TYPE SAMPLING VALVES

United Process Valves has a full line of sampling valves that produce live samples without exception. Our sampling valves unique design prevents failure caused by sediment or clogging.

PISTON TYPE DRAIN VALVES

United Process Valves Drain Valves are designed to prevent clogging. They are ideal for use in liquid and gas services or with slurries, polymers, and high viscosity fluids that tend to solidify at room temperature.

PISTON & DISC TYPE IN-LINE VALVES

United Process Valves Piston and Disc Type In-Line Valves alternative to a failing ball, plug or gate valve. With a wide range of positive sealing systems like M Seal, M Ring Seal and M Control, these valves provide superior in-line tightness. When opening the piston or disc it retracts completely into the valve body providing an unrestricted full flow.

PISTON & DISC TYPE DIVERTER VALVES

United Process Valves Diverter Valves are designed to divert process flows with high and low viscosity. They are dead space free to prevent clogging. They are ideal for use in liquid and gas services or with slurries, polymers, and high viscosity fluids that tend to solidify at room temperature.

SINGLE- & DOUBLE-DISC SLAB GATE VALVES

United Process Valves Single- & Double-Disc Slab Gate Valves are specifically designed for use in transfer line and decoking valves for ethylene cracking units and isolation applications in FCCU (fluid catalytic cracking unit) and DCU (delayed Coker unit) plants. The safety and continuous production of process plants often depend on the reliability of these “key-equipment” valves.

LINE BLINDS

United Process Valves Line Blinds provide zero leakage downstream and total isolation on process pipelines, vessels, and maritime applications. No pipeline movement is required when blind position is changed. Please contact your local United Process Valves representative for further details or visit our website:

www.unitedprocessvalves.com

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ISO 9001:2015 BUREAU VERITAS Certification

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